



## Product Guide

Transforming your ideas into  
valuable intelligent products

**CHEVALIER**<sup>®</sup>

Grinding / Turning / Milling

We shape your ideas.<sup>™</sup>

## Introduction

Established in 1978, Falcon Machine Tools Co., Ltd. is an innovative, Taiwan-based CNC machine manufacturer with facilities in the United States (Chevalier Machinery Inc.) and agents in Europe, the Middle East, Mainland China and South America. The company is publicly traded on the Taiwan Stock Exchange.

To meet our customers' high standards, we assemble our grinding, turning and milling machines in our own ISO 9001-certified factories with departments that include R&D, sheet metal production and electronics.

We're committed to providing superior solutions in a variety of industries including: Aerospace, Automotive, Defense, Wind Turbine, Gas & Oil Products, Medical, Semiconductor and Tool & Die.

Our extensive network of highly qualified dealers delivers our products on time, at a competitive price and always backed by legendary service. Chevalier branded products are regularly exhibited at leading national and international trade shows.

Advanced SMART iControl include auto grinding, autodressing and constant-contact dressing modes







Integration and automation development produce precise parts quickly to meet current and emerging technologies

### Core Technologies

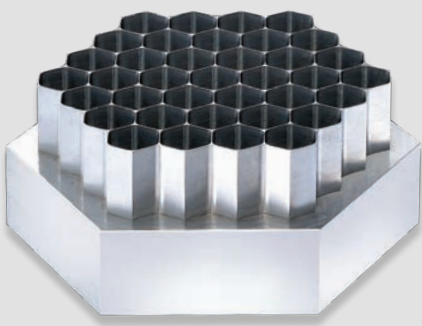
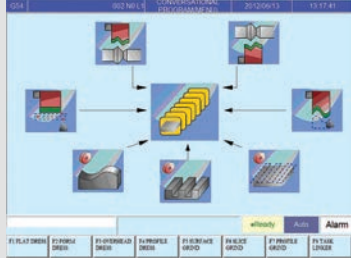
User-friendly PC-based SMART iControls make it easy to learn and operate machines. Conversational programming permits operators to create custom programs without an engineering degree.

Exclusive iMachine Communications System™ (iMCS) software provides comprehensive remote monitoring anywhere in the world, anticipating problems before they occur to avoid downtime and increase productivity.

Advanced programming increases shop productivity by automating processes that simplify production and reduce the need for manual labor.

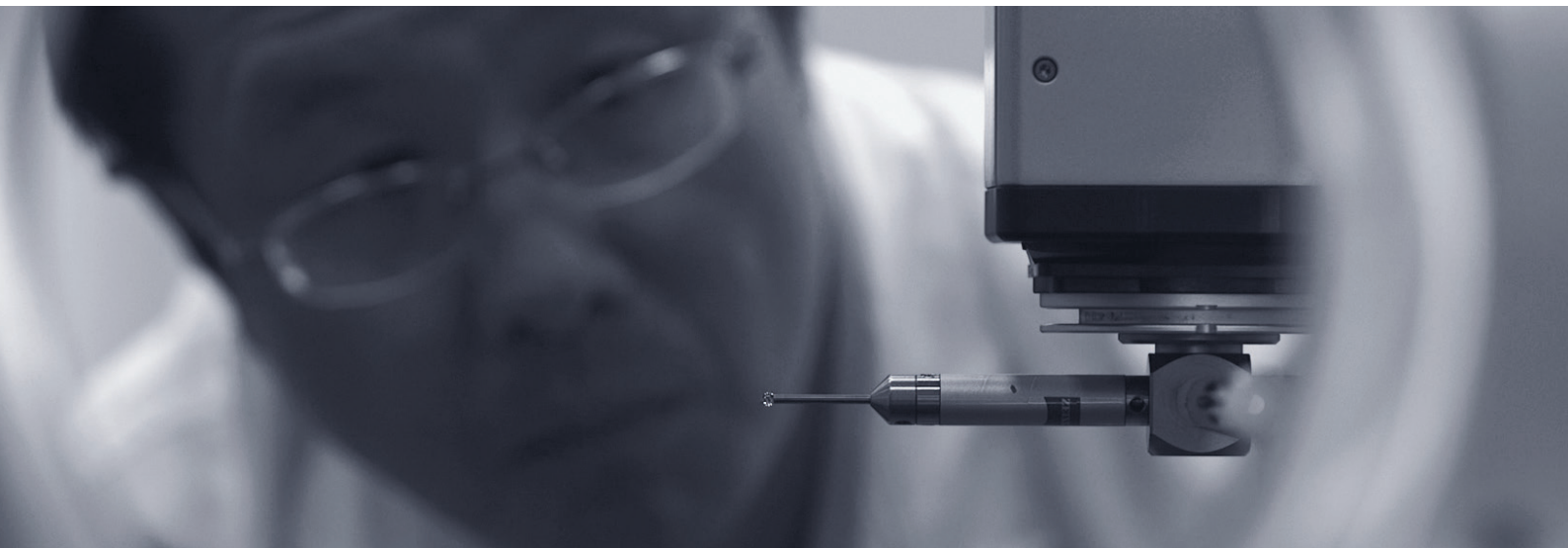
New machining techniques use a wide range of diverse materials to produce precise custom parts for specific applications.

Turnkey applications add value and innovation by delivering complete solutions that fulfill customers' quality and cycle-time requirements.

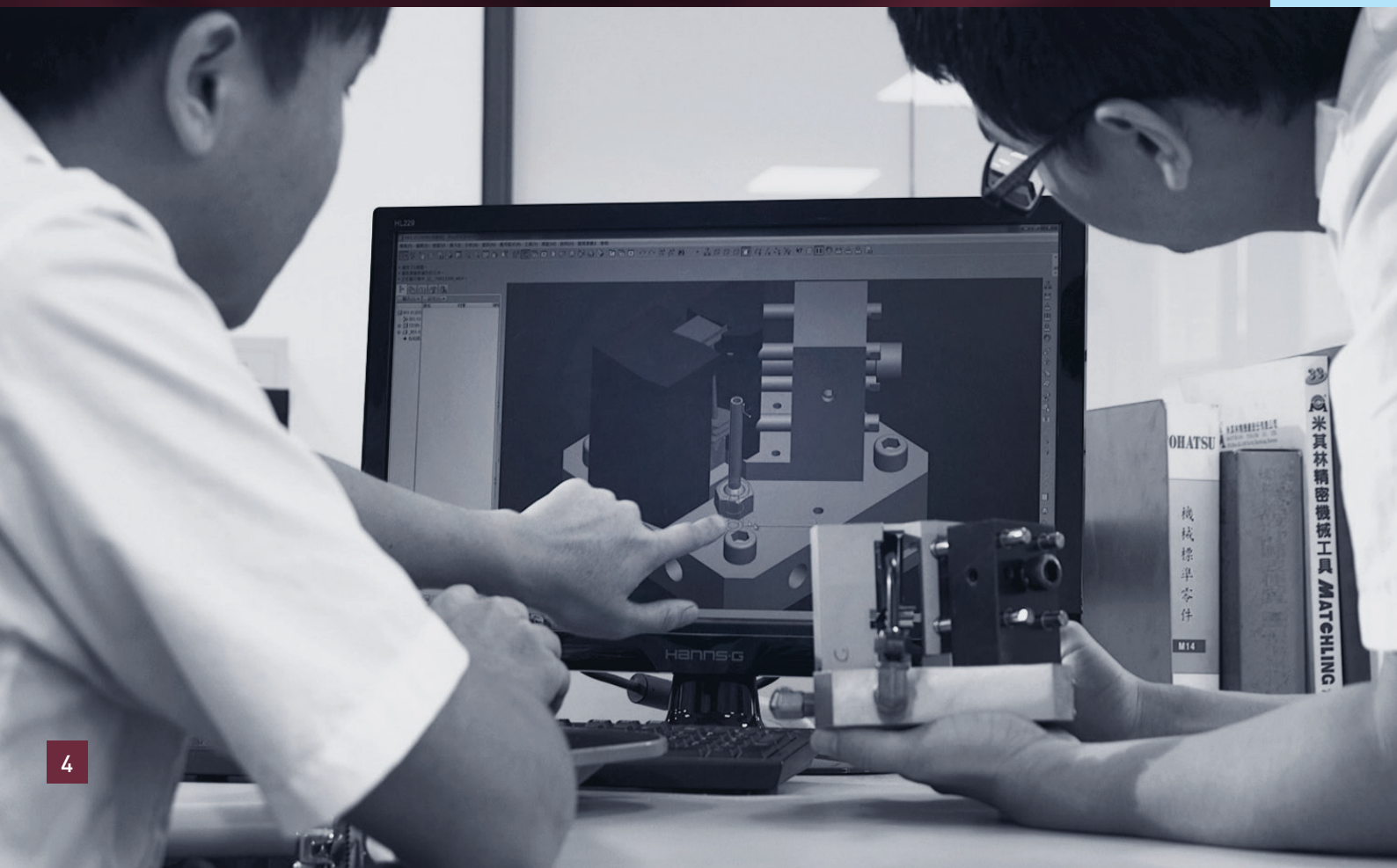


## Research and Development

Maximum accuracy, flexibility and rigidity are the hallmarks of every Chevalier machine. To achieve these standards, our R&D Department uses 3D software for Finite Element Analysis and dynamic simulation throughout all phases of the design process.



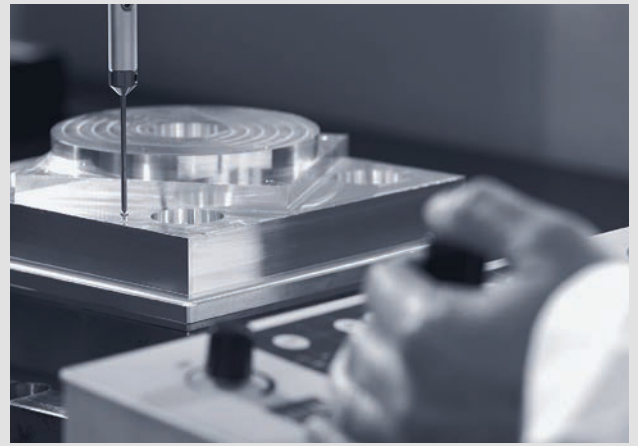
Chevalier provides superior grinding, turning and milling solutions for a variety of precision-based industries





## Quality Assurance

To meet exacting ISO 9001 standards, we follow a stringent quality control process from casting to assembly to final testing. To verify that all aspects of the manufacturing process meet our clients' specific requirements, we use laser calibration and ball-bar test equipment after assembly to assure precise verification and compensation for increased accuracy and repeatability.



All machines are assembled in our ISO 9001-certified facilities in Taiwan, which includes R&D, machining, sheet metal production and electronic departments



## Manufacturing Facilities

We complete most precision machining processes in-house using dedicated CNC manufacturing machines. All structural assembly work—including electrical and controls—are assembled by our team of highly trained and experienced engineers.

## Sales, Service and Parts

Customer satisfaction is always the highest priority for Falcon Machine Tools Co., Taiwan and U.S.A. based Chevalier Machinery. Our main factory in Taiwan and a modern warehouse facility in the Los Angeles area maintains a comprehensive inventory of parts for all machines including thorough service training programs for our dealers and end-users.

Our goal is to produce machines with built-in value that meet our customers' ever-changing needs







## New intelligent gantry-type automatic aluminum wheel production equipment

Our highly efficient Intelligent Gantry-Type Automatic Production Line is designed to make sure each machine meets customers' expectations for design, features, precision, quality and reliable performance for years to come.

This automatic production line, developed and tested by our R&D department and application team, includes vertical lathes and vertical machine centers along with automatic loading and unloading systems, workpiece identifying, positioning, flipping, cleaning and in-process measuring systems.

We significantly increased the system's production efficiency by using high-speed, double-jaw robot arm movements, vertical direction at 60 m/min and horizontal direction at 80 m/min.

As a result, our professional team can study customers' requirements and design a complete integrated production line—including an automatic loading and unloading system—to meet their specifications.



# Grinding machines

## Double Column Grinding Machines

**FPG-60120DC • 60160DC • 60200DC • 100160DC • 100200DC • 100240DC • 100400DC • 100480DC • 120200DC • 120515DC Series** (Available in other sizes)

SMART iControl and Moving Beam Type

Table Size: up to 3,000 x 13,000 mm (118.1" x 511.8")

Max. Table Load: up to 80,000 kg (176,000 lbs.)

Spindle Speed: 500 to 2,000 rpm

Horizontal Head: 30 kW (40 HP), Vertical Head: 15 kW (20 HP)



**FSG-4060DC • 4080DC • 40120DC • 40160DC • 5060DC • 5080DC • 50120DC • FSG-6060DC • 6080DC • 60120DC • 60160DC Series** (Available in other sizes)

SMART iControl and Fixed Beam Type

Table Size: up to 1,500 x 4,000 mm (59.1" x 157.5")

Max. Table Load: up to 35,000 kg (77,000 lbs.)

Spindle Speed: 500 to 2,000 rpm

Spindle Motor: up to 22 kW (30 HP) on Horizontal Head



## Production CNC Grinder

**FMG-1632CNC-HD**

Siemens/Fanuc Control

Table Size: 410 x 810 mm (16.1" x 31.9")

Max. Table Load: 1,500 kg (3,300 lbs.)

Moving Column with Creep Feed Function

Spindle Speed: 500 to 1,800 rpm

Spindle Motor: up to 55 kW (75 HP)



**FSG-H/B818CNC • FSG-C1224CNC Series**

Siemens/Fanuc Control

Table Size: up to 305 x 610 mm (12" x 24")

Moving Column With Creep Feed Function

Spindle Speed: 500 to 3,500 rpm

Spindle Motor: up to 37 kW (50 HP)





## Surface and Profile CNC Grinders

### **FMG-B1224**

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SMART iControl

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Table Size: 300 x 600 mm (11.8" x 23.6")

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Max. Table Load: 420 kg (925 lbs.)

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Spindle Motor: up to 30 kW (40 HP)

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Spindle Speed: 600 to 3,600 rpm

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### **SMART-B818III • B1224III • B1640III • B2440III • B2460III • B2480III Series**

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SMART iControl

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Table Size: up to 600 x 2,000 mm (23.6" x 78.7")

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Spindle Motor: up to 18.5 kW (25 HP)

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Spindle Speed: 500 to 1,800 rpm (B818III 1,000 to 7,000 rpm),  
Higher Speed Available

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### **SMART-H818III • H1224III • H1640III • H2440III • H2460III • H2480III Series**

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SMART iControl

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Table Size: up to 600 x 2,000 mm (23.6" x 78.7")

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Hydraulic-driven X-axis

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Spindle Motor: up to 18.5 kW (25 HP)

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Spindle Speed: 500 to 1,800 rpm (H818III 1,000 to 7,000 rpm),  
Higher Speed Available

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## Fully-automatic Grinders

### FSG-2040ADIV • 2060ADIV • 2440ADIV • 2460ADIV • 2480ADIV Series

iSurface Control

Table Size: up to 600 x 2,000 mm (23.6" x 78.7")

Auto. Dressing and Compensation (Optional)

Elevation Driven by Servo Motor

Precisely Scraped Turcite-B on X- and Z-axis

Spindle Motor: up to 18.5 kW (25 HP)

In-Machine Dynamic Balancing



### FSG-1224ADIV • 1632ADIV • 1640ADIV Series

iSurface Control

Table Size: up to 400 x 1,000 mm (15.7" x 39.4")

Auto. Dressing and Compensation (Optional)

Elevating and Crossfeed Driven by Servo Motor

Elevating and Crossfeed Equipped with Ballscrew

Needle Roller Guide Way

Spindle Motor: up to 7.5 kW (10 HP)

In-Machine Dynamic Balancing



## Double-sided Fine Grinders

### FDG-700

iSurfaceDS Control

Wheel Dia.: Ø700 mm (27.6")

Max. Workpiece Dia.: Ø205 mm (Ø8.1")

Max. Workpiece Grinding Thickness: 25 mm (1")

Max. Load Pressure: 600 kPa

Upper Disk: Motor 5.5 kW (7.5 HP) / Speed 60 Hz, 125 rpm

Lower Disk: Motor 5.5 kW (7.5 HP) / Speed 60 Hz, 125 rpm

Inner Disk: Motor 2 kW (2.7 HP) / Speed 60 Hz, 75 rpm





## Fully-automatic Grinders

### FSG-3A818 • 3A1224 Series

3-axis Automatic

Table Size: up to 300 x 600 mm (11.8" x 23.6")

Double "V" Turcite-B Saddles Ways

Spindle Speed: up to 3,450 rpm

Spindle Motor: up to 3.7 kW (5 HP)



## Semi-automatic Grinders

### FSG-2A618 • 2A818 • 2A1224 Series

2-axis Automatic: X-Axis by Hydraulic System Z-axis by Motor

Table Size: up to 300 x 600 mm (11.8" x 23.6")

Z-axis with Double "V" Ways and Electric Motor

Hand Scrapped Turcite-B Used on X- and Z-axis (2A1224)

Spindle Speed: 1,750 rpm (2A618), 3,500 rpm (2A818, 2A1224)

Spindle Motor: 1.5 kW (1 HP) (2A618), 3.7 kW (5 HP) (2A818, 2A1224)



## Manual Grinders

### FSG-618M Series

Ball Table Ways

Double "V" + Turcite-B on Z-axis

Table Size: 175 x 480 mm (6.9" x 18.9")

Chuck Size: 150 x 450 mm (5.9" x 17.7")

Table Surface to Spindle Center: 450 mm (17.7")

Spindle Speed: 3,450 rpm

Spindle Motor: 1.5 kW (1 HP)



### FSG-612SP • 618SP • 818SP Series

Double "V" + Turcite-B on Z-axis

Table Size: up to 200 x 450 mm (7.9" x 17.7")

Ballscrew on Crossfeed

Spindle Speed: 3,450 rpm

Spindle Motor: 1.5 kW (1 HP)

Table Surface to Spindle Center: 500 mm (19.7")



## Vertical Turning Lathes

### FVL-1250 • 1600 • 2000VTC+C Series

Fanuc/Siemens Control	Table Dia.: up to Ø2,000 mm (Ø78.7")
Box Way Structure	Max. Weight: up to 12,000 kg (26,000 lbs.)
Spindle Motor: up to 75 kW (100 HP)	Transmission: 2-Speed Gearbox
Max. Swing Dia.: up to Ø2,500 mm (Ø98.4")	Optional with C axis and Power Milling Spindle



### FVL-8 • 12 • 20 • 24 Series

Fanuc Control	Spindle Speed: 50 to 1,500 rpm
Box Way Structure	Chuck Size: up to 530 mm (21")
Spindle Motor: up to 50 kW (70 HP)	Turret No.: up to 2 sets
Max. Swing Dia.: up to Ø850 mm (Ø33.5")	



## Multi-axis Turning/Milling Lathes

### FBL-250Y/SY • 320Y/SY Series

Fanuc Control	Max. Turning Dia.: Ø460 mm (Ø18.1")
Multi Tasking Lathe with Y-axis Milling and Sub Spindle	Max. Turning Length: 558 mm (22")
Spindle Motor: 15 kW (20 HP)	Bar Capacity: up to 75 mm (3")
Spindle Speed: up to 4,500 rpm	BMT Live Turret
Max. Swing Dia.: Ø600 mm (Ø23.6")	Servo Tailstock



### FNL-220Y/LY/LSY

Fanuc Control	Max. Turning Dia.: Ø270 mm (Ø10.6")
Multi-tasking Lathe with Y-axis Milling and Sub Spindle	Max. Turning Length: 510 mm (20")
Spindle Motor: 15 kW (20 HP)	Bar Capacity: up to 65 mm (2.6")
Spindle Speed: up to 4,500 rpm	BMT Live Turret
Max. Swing Dia.: Ø620 mm (Ø24.4")	Programmable Tailstock

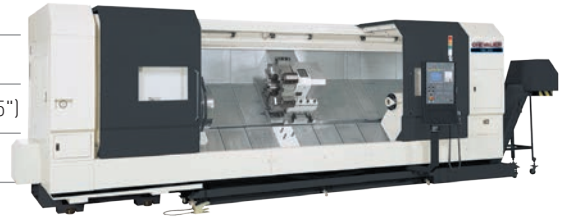




## Heavy-duty Horizontal Turning Lathes

### FBL-500 Series

Slant Bed, Heavy-Duty, Large Bore Lathe with Fanuc Control	Chuck Size: up to 800 mm (32")
Dual Chuck Capability	Spindle Bore: up to 381 mm (15")
Swing Over Bed: up to 1,000 mm (39")	Turning Length: up to 4,000 mm (157.5")
Spindle Motor: up to 45 kW (60 HP)	Live Tooling and C-axis Available
Transmission: 2-4 Speed Gear Box	Programmable Tailstock



### FBL-360 • 460 Series

Fanuc Control	Chuck Size: up to 381 mm (15")
45-degree Slant Bed Lathe with Highly Rigid Box Way	Bar Capacity: up to 140 mm (5.5")
Swing Over Bed: up to 840 mm (33")	Turning Length: up to 2,026 mm (80")
Spindle Motor: up to 37 kW (50 HP)	Live Tooling and C-axis Available
Transmission: 2-speed Gearbox	Programmable Tailstock



### FBL-230 • 200L • 300 Series

Fanuc Control	Chuck Size: up to 305 mm (12")
45-degree Slant Bed Lathe with Highly Rigid Box Way	Bar Capacity: up to 77 mm (3")
Swing Over Bed: up to 654 mm (25.7")	Turning Length: up to 1,554 mm (61.2")
Spindle Motor: up to 18.5 kW (25 HP)	Live Tooling and C-axis Available





New machining techniques use a wide range of diverse materials to produce precise custom parts for specific applications



## 5-axis Vertical Machining Center

### UNi5X-800

Fanuc/Siemens/Heidenhain Control

Table Size: Ø800 mm (Ø31.5")

Max. Table Load: 1,300 kg (2,860 lbs.)

Travel X/Y/Z: 800/900/650 mm (31.5"/35.4"/25.6")

Workpiece Dimensions: Ø800 x H600 mm (Ø31.5" x H23.6")



### UNi5X-400

Fanuc/Siemens/Heidenhain Control

Transmission Type Direct Drive

Table Size: Ø320 mm (Ø12.6")

Max. Table Load: 100 kg (220 lbs.)

Travel X/Y/Z: 750/610/550 mm (29.5"/24"/21.6")

Workpiece Dimensions: Ø400 x H350 mm (Ø15.7" x H13.7")



## High-speed VMC

### QP1620-L • 2033-L • 2040-L • 2440-L • 2560-L Series

SMART/Fanuc/Siemens/Mitsubishi/Heidenhain Control

Roller Guide Way Design

Table Size: up to 635 x 1,650 mm (25" x 65")

Max. Table Load: up to 1,500 kg (3,300 lbs.)

Spindle Speed: up to 15,000 rpm

Spindle Motor: up to 18.5 kW (25 HP)

Tool Change: Arm Type



### EM1620L • 2033L • 2040L Series

SMART/Fanuc/Siemens/Mitsubishi/Heidenhain Control

Linear Guide Way

Table Size: up to 510 x 1,200 mm (20.1" x 47.2")

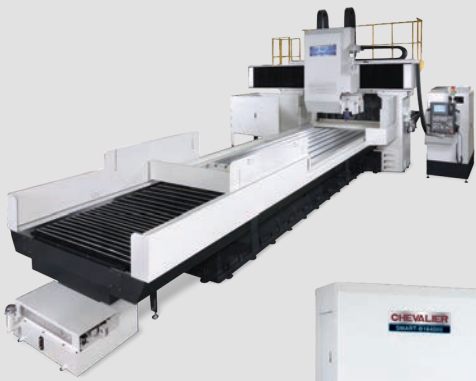
Max. Table Load: up to 600 kg (1,320 lbs.)

Spindle Speed: up to 10,000 rpm

Spindle Motor: up to 15 kW (20 HP)

Tool Change: Arm Type





Grinding  
Machines

SMART  
Grinding Machines

Turning  
Machines

Milling  
Machines

# CHEVALIER®

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